

STASSKOL

SEALING EXPERTS SINCE 1920

DYNAMICSEAL
MECHANICAL SEALS

STASSFURT | HOUSTON
GERMANY | USA

www.stasskol.de

GENERAL INFORMATION

STASSKOL offers a variety of mechanical seals for a wide range of applications. The seals shown in the catalog are only a small selection of the available products and our team of experts can help you find your individual sealing solution.

The application limits stated in the product presentation influence each other, accordingly extreme values cannot be used simultaneously.

The fields of application depend on the shaft diameter, the materials used, the operating conditions and the medium to be sealed as well.

The designation of the seal gives information about the seal structure.

DESIGNATION

The STASSKOL designation is described for the example "SDG102s-DT-50".

SDG

STASSKOL
DynamicSeal
Mechanical Seal

SDG1

Bellows Type

- 1 Design without Bellows
- 2 Elastomer Bellows
- 3 Metal Bellows
- 4 PTFE Bellows

SDG10

Assembly

- 0 Pre-Assembled Cartridge
- 1 Component Seal
- 2 Split Design

SDG102

Springs

- 0 No Springs
- 1 One Spring
- 2 Multiple Springs

SDG102s

Special Features (can be combined)

- s Special Design
- k Short Casing
- v Reduced outer Diameter

SDG102s-DT

Configuration

- E Single-Acting
- EQ Single-Acting with Quench
- D Double-Acting Back-to-Back
- DT Double-Acting Tandem-Configuration
- DF Double-Acting Face-to-Face

SDG102s-DT-50

Size

Shaft-Diameter d1

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DYNAMICSEAL SDG 102-D

The SDG102-D is a durable, double-acting cartridge seal. It is a pre-assembled unit and thus offers a simple installation with reduced risk of misalignment. The ports integrated in the housing can be used for the piping of different seal auxiliary systems according to API 682. The cartridge design allows variable applications. The SDG102-D can be used for example in food and pharmaceutical industry or in water and waste water management.



OPERATION LIMITS AND MATERIALS

Operation Limits

Temperature:	-40 °C to 220 °C (-40 °F to 428 °F)
Pressure:	up to 25 bar(g) (363 psig)
Sliding Speed:	up to 20 m/s (66 ft/s)
Axial Movement:	±1.0 mm

Materials

Primary Ring:	Carbon Graphite, SiC, TC
Mating Ring:	SiC, TC
Secondary Seal:	NBR, EPDM, FKM, FEPM, FEP, FFKM
Springs:	Hastelloy® C, 1.4404 (SS316)
Metal parts:	1.4404 (SS316)

Not all limits can be achieved within the same application!

DIMENSIONS

Metric Design in mm

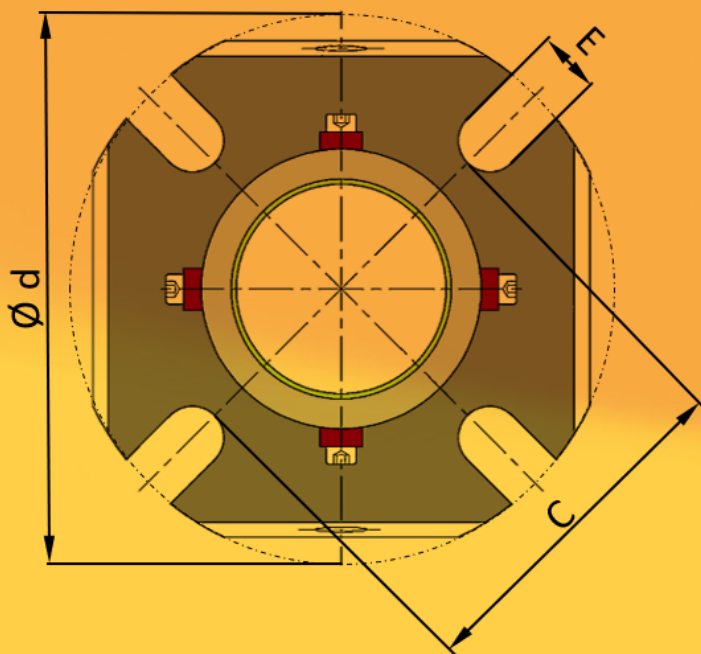
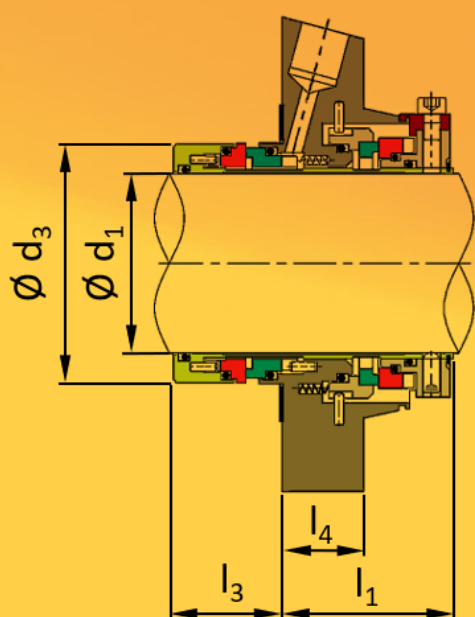
d_1	d_3	d	l_1	l_3	l_4	C	E
25	43.0	105.0	53.4	33.1	25.4	62.0	13.2
28	46.0	105.0	53.4	33.1	25.4	62.0	13.2
30	48.0	105.0	53.4	33.1	25.4	65.0	13.2
32	49.8	108.0	53.4	33.1	25.4	67.0	13.2
33	49.8	108.0	53.4	33.1	25.4	67.0	13.2
35	53.0	113.0	53.4	33.1	25.4	70.0	13.2
38	56.0	123.0	53.4	33.1	25.4	75.0	14.2
40	58.0	123.0	53.4	33.1	25.4	75.0	14.2
42	60.5	133.0	53.4	33.1	25.4	80.0	14.2
43	60.5	133.0	53.4	33.1	25.4	80.0	14.2
45	62.5	138.0	53.4	33.1	25.4	81.0	14.2
48	65.6	138.0	53.4	33.1	25.4	84.0	14.2
50	68.0	148.0	53.4	33.1	25.4	87.0	14.2
53	72.0	148.0	53.4	33.1	25.4	97.0	18.0
55	73.0	148.0	53.4	33.1	25.4	90.0	18.0
60	78.0	157.0	53.4	33.1	25.4	102.0	18.0
65	84.8	163.0	53.4	33.1	25.4	109.0	18.0
70	93.0	178.0	53.4	33.1	25.4	118.0	18.0
75	100.0	190.0	63.9	44.1	28.0	129.0	18.0
80	106.4	195.0	63.9	44.1	28.0	135.0	18.0
85	109.5	198.0	63.9	44.1	28.0	139.0	22.0
90	115.9	205.0	63.9	44.1	28.0	145.0	22.0
95	119.1	208.0	63.9	44.1	28.0	148.0	22.0
100	125.4	218.0	63.9	44.1	28.0	154.0	22.0

Ordering Example: SDG102-D-40

Imperial Design in inch

d_1	d_3	d	l_1	l_3	l_4	C	E
1.000	1.693	4.134	2.102	1.303	1.000	2.440	0.520
1.125	1.811	4.134	2.102	1.303	1.000	2.440	0.520
1.250	1.960	4.330	2.102	1.303	1.000	2.640	0.520
1.375	2.086	4.449	2.102	1.303	1.000	2.750	0.520
1.500	2.200	4.842	2.102	1.303	1.000	2.950	0.520
1.625	2.340	4.842	2.102	1.303	1.000	3.030	0.599
1.750	2.460	5.433	2.102	1.303	1.000	3.190	0.599
1.875	2.582	5.433	2.102	1.303	1.000	3.190	0.599
2.000	2.677	5.827	2.102	1.303	1.000	3.430	0.599
2.125	2.834	5.827	2.102	1.303	1.000	3.820	0.709
2.250	2.960	6.181	2.102	1.303	1.000	3.940	0.709
2.375	3.070	6.181	2.102	1.303	1.000	4.020	0.709
2.500	3.212	6.417	2.102	1.303	1.000	4.170	0.709
2.625	3.338	6.417	2.102	1.303	1.000	4.290	0.709
2.750	3.660	7.008	2.102	1.303	1.000	4.650	0.709
2.875	3.811	7.283	2.102	1.303	1.000	4.960	0.709
3.000	3.937	7.480	2.516	1.736	1.102	5.079	0.709
3.125	4.063	7.677	2.516	1.736	1.102	5.197	0.709
3.250	4.189	7.677	2.516	1.736	1.102	5.315	0.709
3.375	4.311	7.795	2.516	1.736	1.102	5.472	0.866
3.500	4.437	7.795	2.516	1.736	1.102	5.591	0.866
3.625	4.563	8.071	2.516	1.736	1.102	5.709	0.866
3.750	4.689	8.189	2.516	1.736	1.102	5.827	0.866
4.000	4.937	8.583	2.516	1.736	1.102	6.063	0.866

Ordering Example: SDG102-D-1.250



DYNAMICSEAL

SDG102-E

The SDG102-E is a single-acting cartridge seal. It is a pre-assembled unit and thus offers a simple installation with reduced risk of misalignment. The ports integrated in the housing can be used for application of quenching according to API 682. The cartridge design allows variable applications. The SDG102-E can be used for example in food and pharmaceutical industry or in water and waste water management.



OPERATION LIMITS AND MATERIALS

Operation Limits

Temperature:	-40 °C to 220 °C (-40 °F to 428 °F)
Pressure:	up to 25 bar(g) (363 psig)
Sliding Speed:	up to 20 m/s (66 ft/s)
Axial Movement:	±1.0 mm

Materials

Primary Ring:	Carbon Graphite, SiC, TC
Mating Ring:	SiC, TC
Secondary Seal:	NBR, EPDM, FKM, FEPM, FEP, FFKM
Springs:	Hastelloy® C, 1.4404 (SS316)
Metal Parts:	1.4404 (SS316)

Not all limits can be achieved within the same application!

DIMENSIONS

Metric Design in mm

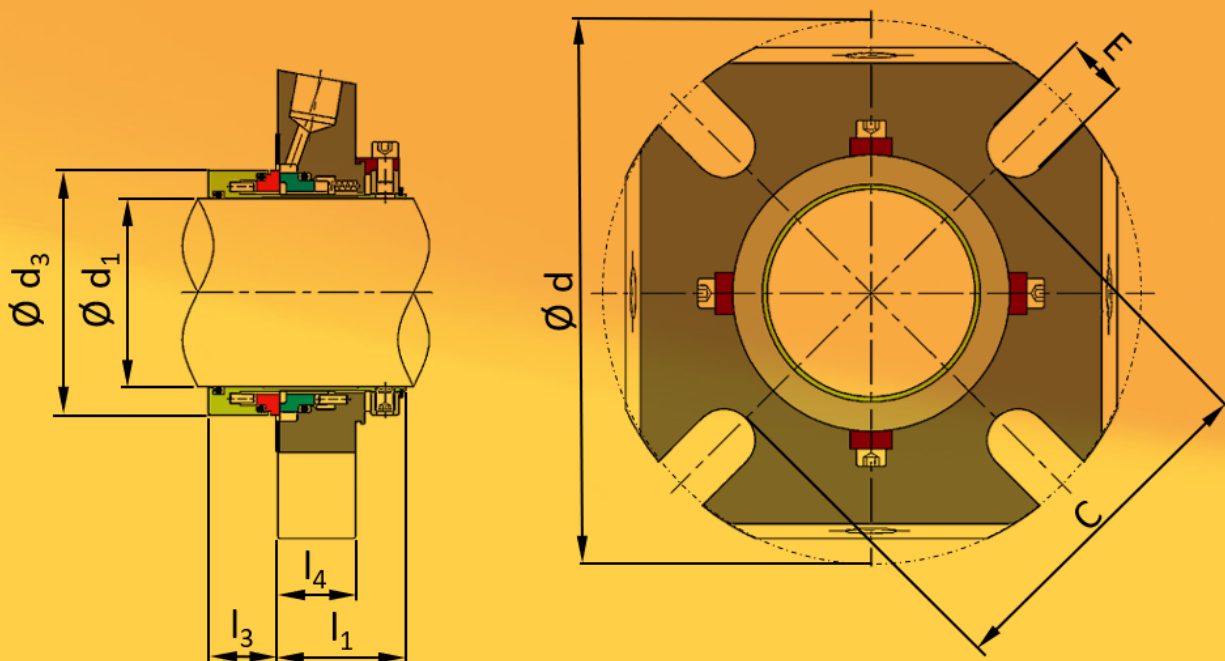
d_1	d_3	d	l_1	l_3	l_4	C	E
25	43.0	105.0	42.4	24.6	25.4	62.0	13.2
28	46.0	105.0	42.4	24.6	25.4	62.0	13.2
30	48.0	105.0	42.4	24.6	25.4	65.0	13.2
32	49.8	108.0	42.4	24.6	25.4	67.0	13.2
33	49.8	108.0	42.4	24.6	25.4	67.0	13.2
35	53.0	113.0	42.4	24.6	25.4	70.0	13.2
38	56.0	123.0	42.4	24.6	25.4	75.0	13.2
40	58.0	123.0	42.4	24.6	25.4	75.0	14.2
42	60.5	133.0	42.4	24.6	25.4	80.0	14.2
43	60.5	133.0	42.4	24.6	25.4	80.0	14.2
45	62.5	138.0	42.4	24.6	25.4	81.0	14.2
48	65.6	138.0	42.4	24.6	25.4	84.0	14.2
50	68.0	148.0	42.4	24.6	25.4	87.0	14.2
53	72.0	148.0	42.4	24.6	25.4	90.0	18.0
55	73.0	148.0	42.4	24.6	25.4	90.0	18.0
60	78.0	157.0	42.4	24.6	25.4	102.0	18.0
65	84.8	163.0	42.4	24.6	25.4	109.0	18.0
70	93.0	178.0	42.4	24.6	25.4	118.0	18.0
75	100.0	190.0	57.4	26.6	28.0	129.0	18.0
80	106.4	195.0	57.4	26.6	28.0	135.0	18.0
85	109.5	198.0	57.4	26.6	28.0	139.0	22.0
90	115.9	205.0	57.4	26.6	28.0	145.0	22.0
95	119.1	208.0	57.4	26.6	28.0	148.0	22.0
100	125.4	218.0	57.4	26.6	28.0	154.0	22.0

Ordering Example: SDG102-E-40

Imperial Design in inch

d_1	d_3	d	l_1	l_3	l_4	C	E
1.000	1.693	4.134	1.669	0.969	1.000	2.440	0.520
1.125	1.811	4.134	1.669	0.969	1.000	2.440	0.520
1.250	1.960	4.330	1.669	0.969	1.000	2.640	0.520
1.375	2.086	4.449	1.669	0.969	1.000	2.750	0.520
1.500	2.200	4.842	1.669	0.969	1.000	2.950	0.520
1.625	2.340	4.842	1.669	0.969	1.000	3.030	0.599
1.750	2.460	5.433	1.669	0.969	1.000	3.190	0.599
1.875	2.582	5.433	1.669	0.969	1.000	3.190	0.599
2.000	2.677	5.827	1.669	0.969	1.000	3.430	0.599
2.125	2.834	5.827	1.669	0.969	1.000	3.820	0.709
2.250	2.960	6.181	1.669	0.969	1.000	3.940	0.709
2.375	3.070	6.181	1.669	0.969	1.000	4.020	0.709
2.500	3.212	6.417	1.669	0.969	1.000	4.170	0.709
2.625	3.338	6.417	1.669	0.969	1.000	4.290	0.709
2.750	3.660	7.008	1.669	0.969	1.000	4.650	0.709
2.875	3.811	7.283	2.260	1.047	1.000	4.960	0.709
3.000	3.937	7.480	2.260	1.047	1.102	5.079	0.709
3.125	4.063	7.677	2.260	1.047	1.102	5.197	0.709
3.250	4.189	7.677	2.260	1.047	1.102	5.315	0.709
3.375	4.311	7.795	2.260	1.047	1.102	5.472	0.866
3.500	4.437	7.795	2.260	1.047	1.102	5.591	0.866
3.625	4.563	8.071	2.260	1.047	1.102	5.709	0.866
3.750	4.689	8.189	2.260	1.047	1.102	5.827	0.866
4.000	4.937	8.583	2.260	1.047	1.102	6.063	0.866

Ordering Example: SDG102-E-1.250



DYNAMICSEAL SDG III-E

Within the SDG111-E series, single acting component seals are covered, which are applicable for low up to high-pressure ranges at low speeds but with high axial clearances. The large cross section of the spring wire ensures a long service life even in corrosive environments. Furthermore, the susceptibility to contamination is low. Due to its simple design with only few individual parts, the SDG111-E is particularly easy to assemble.



OPERATION LIMITS AND MATERIALS

Operation Limits

Temperature:	-30 °C to 200 °C (-22 °F to 392 °F)
Pressure:	up to 15 bar(g) (218 psig)
Sliding Speed:	up to 15 m/s (50 ft/s)
Axial Movement:	±1.0 mm

Materials

Primary Ring:	Carbon Graphite, SiC, TC
Mating Ring:	Carbon Graphite, SiC, TC
Secondary Seal:	NBR, EPDM, FKM, FEPM, FEP, FFKM
Springs:	Hastelloy® C, 1.4301 (SS304), 1.4404 (SS316)
Metal Parts:	1.4301 (SS304), 1.4404 (SS316)

Not all limits can be achieved within the same application!

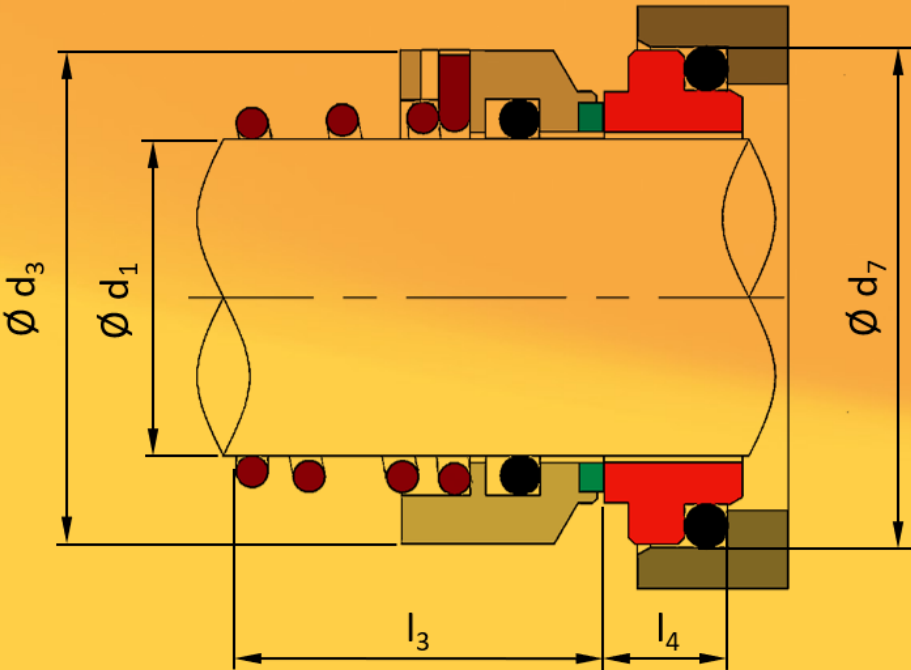
DIMENSIONS

Metric Design in mm

d ₁	d ₃	d ₇	l ₃	l ₄			
10	17.5	21.0	15.2	7.0			
12	20.0	23.0	18.2	7.0			
14	23.0	25.0	22.2	7.0			
16	26.0	27.0	23.2	7.0			
18	29.0	33.0	24.2	10.0			
20	29.0	35.0	25.2	10.0			
22	34.0	37.0	25.2	10.0			
24	34.0	39.0	27.2	10.0			
25	37.0	40.0	27.2	10.0			
28	42.0	43.0	29.2	10.0			
30	43.0	45.0	30.2	10.0			
32	45.0	48.0	30.2	10.0			
33	48.0	48.0	39.2	10.0			
35	49.0	50.0	39.2	10.0			
38	54.0	56.0	42.2	13.0			
40	56.0	58.0	42.2	13.0			
43	60.0	61.0	47.2	13.0			

d ₁	d ₃	d ₇	l ₃	l ₄			
45	64.0	63.0	47.2	13.0			
48	68.0	66.0	47.2	13.0			
50	69.0	70.0	46.2	14.0			
53	71.0	73.0	56.2	14.0			
55	74.0	75.0	56.2	14.0			
58	76.0	78.0	56.2	14.0			
60	79.0	80.0	56.2	14.0			
63	83.0	83.0	56.2	14.0			
65	87.0	85.0	66.2	14.0			
68	88.0	90.0	64.2	16.0			
70	92.0	92.0	64.2	16.0			
75	97.0	97.0	64.2	16.0			
80	102.0	105.0	72.2	18.0			
85	110.0	110.0	72.2	18.0			
90	117.0	115.0	72.2	18.0			
95	122.0	120.0	72.2	18.0			
100	127.0	125.0	72.2	18.0			

Ordering Example: SDG111-E-40



DYNAMICSEAL SDG 112-E

The SDG112-E is a single acting component seal for general use in low-, mid- and high-pressure applications, e.g. in chemical, petrochemical or pharmaceutical industries. The design uses multiple springs and hence allows an easy adaption to different requirements arising from the process. Typically it is used for sealing of corrosive fluids. The variety of material combinations enables the application in low- and high-temperature environments.



OPERATION LIMITS AND MATERIALS

Operation Limits

Temperature:	-50 °C to 350 °C (-58 °F to 662 °F)
Pressure:	up to 17 bar(g) (246 psig)
Sliding Speed:	up to 20 m/s (66 ft/s)
Axial Movement:	±0.1 mm

Materials

Primary Ring:	Carbon Graphite, SiC, TC
Mating Ring:	Ceramics, SiC, TC
Secondary Seal:	PTFE
Springs:	1.4301 (SS304), Hastelloy® C, 1.4404 (SS316)
Metal Parts:	Hastelloy® C, 1.4404 (SS316)

Not all limits can be achieved within the same application!

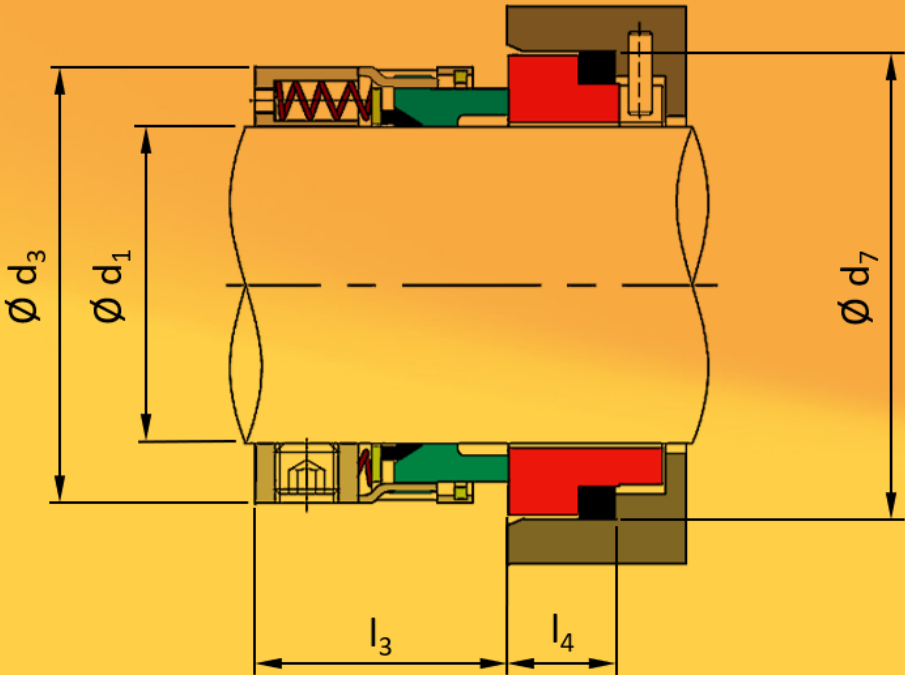
DIMENSIONS

Metric Design in mm

d ₁	d ₃	d ₇	l ₃	l ₄			
14	24.0	25.0	23.2	12.0			
16	26.0	27.0	23.2	12.0			
18	32.0	33.0	24.2	13.5			
20	34.0	35.0	24.2	13.5			
22	36.0	37.0	24.2	13.5			
24	38.0	39.0	26.9	13.5			
25	39.0	40.0	27.2	13.0			
28	42.0	43.0	30.2	12.5			
30	44.0	45.0	30.7	12.0			
32	46.0	48.0	30.7	12.0			
33	47.0	48.0	30.7	12.0			
35	49.0	50.0	30.7	12.0			
38	54.0	56.0	32.2	13.0			
40	56.0	58.0	32.2	13.0			
43	59.0	61.0	32.2	13.0			
45	61.0	63.0	32.2	13.0			

d ₁	d ₃	d ₇	l ₃	l ₄			
48	64.0	66.0	32.2	13.0			
50	66.0	70.0	34.2	13.5			
53	69.0	73.0	34.2	13.5			
55	71.0	75.0	34.2	13.5			
58	78.0	78.0	39.2	13.5			
60	80.0	80.0	39.2	13.5			
63	83.0	83.0	39.2	13.5			
65	85.0	85.0	39.2	13.5			
68	88.0	90.0	39.2	13.5			
70	90.0	92.0	45.7	14.5			
75	95.0	97.0	45.7	14.5			
80	104.0	105.0	45.2	15.0			
85	109.0	110.0	45.2	15.0			
90	114.0	115.0	50.2	15.0			
95	119.0	120.0	50.2	15.0			
100	124.0	125.0	50.2	15.0			

Ordering Example: SDG112-E-40



DYNAMICSEAL

SDG 211-E

The SDG211-E is a single-acting, compact and modular mechanical seal with an elastomer bellows and a single spring. It is suitable for applications within the low- and high-pressure range at low sliding speeds. Using a bellows minimizes the dynamic movement between shaft and secondary seal. Due to its simple design the SDG211-E can be installed fast and easy.



OPERATION LIMITS AND MATERIALS

Operation Limits

Temperature:	-30 °C to 200 °C (-22 °F to 392 °F)
Pressure:	up to 10 bar(g) (145 psig)
Sliding Speed:	up to 5 m/s (16 ft/s)
Axial Movement:	±0.1 mm

Materials

Primary Ring:	Carbon Graphite, SiC, TC
Mating Ring:	Ceramics, SiC, TC
Bellows:	NBR, EPDM, FKM
Springs:	1.4301 (SS304), 1.4404 (SS316)
Metal Parts:	1.4301 (SS304), 1.4404 (SS316)

Not all limits can be achieved within the same application!

DIMENSIONS

Metric Design in mm

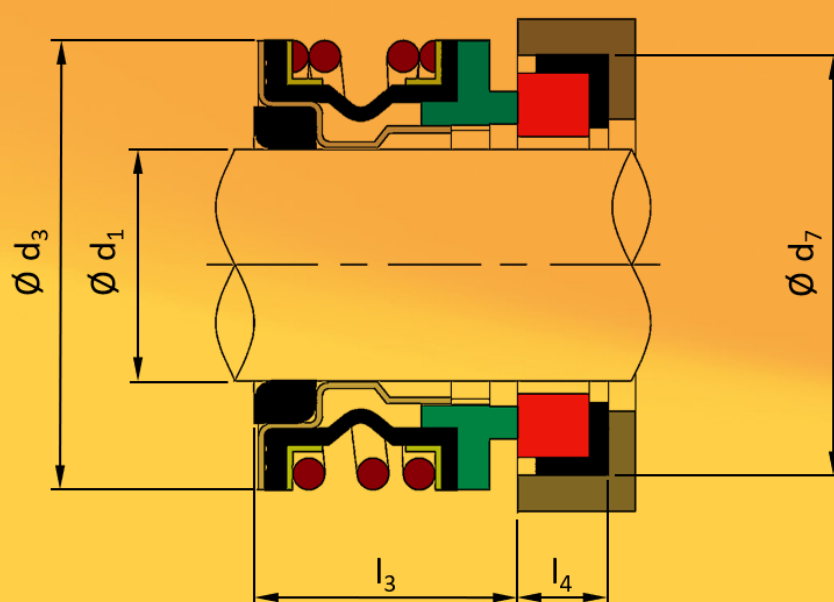
[illegible]

Ordering Example: SDG211-E-0.375

Special Design in mm

[illegible]

Ordering Example: SDG211kv-E-0.375



DYNAMICSEAL SDG310-E

With the SDG310-E STASSKOL offers a component seal with a metal bellows, which is particularly suitable for high temperature applications. It can be used at medium speeds within the high-pressure range. It is free of a dynamically loaded o-ring seal and is thus favorable for fluids which tend to form deposits. Also high viscous fluids can be sealed.



OPERATION LIMITS AND MATERIALS

Operation Limits

Temperature:	-40 °C to 400 °C (-40 °F to 752 °F)
Pressure:	up to 20 bar(g) (290 psig)
Sliding Speed:	up to 23 m/s (75 ft/s)
Axial Movement:	±0.1 mm

Materials

Primary Ring:	Carbon Graphite, SiC, TC
Mating Ring:	Carbon Graphite, SiC, TC
Secondary Seal:	NBR, EPDM, FKM, FEP, FFKM, Graphite
Bellows:	Hastelloy® C, AM350®, 1.4404 (SS316)
Metal Parts:	Hastelloy® C, 1.4404 (SS316)

Not all limits can be achieved within the same application!

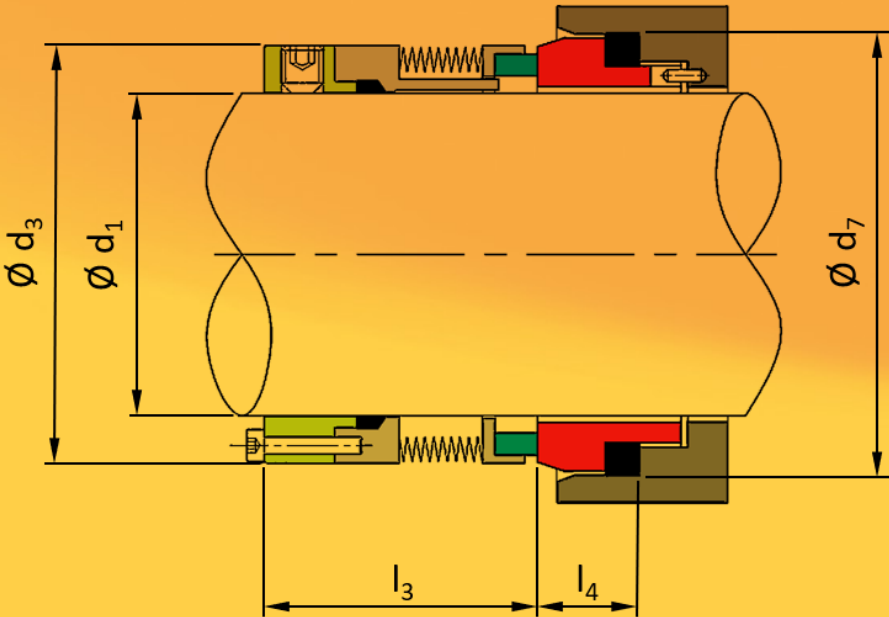
DIMENSIONS

Metric Design in mm

d ₁	d ₃	d ₇	l ₃	l ₄			
16	38.0	35.0	46.7	11.5			
18	40.0	37.0	46.7	11.5			
20	42.0	40.0	46.7	11.5			
22	44.0	43.0	46.7	11.5			
24	46.0	43.0	46.7	11.5			
25	47.0	45.0	46.7	11.5			
28	50.0	48.0	46.7	11.5			
30	52.0	50.0	46.7	11.5			
32	54.0	56.0	46.7	14.0			
33	55.0	56.0	46.7	14.0			
35	57.0	58.0	46.7	14.0			
38	60.0	61.0	46.7	14.0			
40	66.0	63.0	46.7	14.0			
43	69.0	66.0	46.7	14.0			
45	71.0	70.0	46.7	15.0			
48	74.0	73.0	46.7	15.0			

d ₁	d ₃	d ₇	l ₃	l ₄			
50	76.0	75.0	46.7	15.0			
53	79.0	78.0	46.7	15.0			
55	81.0	80.0	46.7	15.0			
58	85.0	83.0	53.2	15.0			
60	87.0	85.0	53.2	15.0			
63	90.0	90.0	53.2	18.0			
65	92.0	92.0	53.2	18.0			
68	95.0	97.0	53.2	18.0			
70	97.0	97.0	53.2	18.0			
75	102.0	105.0	53.0	18.2			
80	107.0	110.0	53.0	18.2			
85	112.0	115.0	53.0	18.2			
90	117.0	120.0	54.0	17.2			
95	122.0	125.0	54.0	17.2			
100	127.0	134.3	54.2	20.0			

Ordering Example: SDG310-E-40



DYNAMICSEAL SDG 412-E

The SDG412-E is a single-acting, externally mounted mechanical seal with a PTFE-bellows. It is designed for low- and mid-pressure application and low sliding speeds. It is suitable for operation with extremely corrosive media with high concentration of acids, salts or strong oxidizing and reducing agents. Also chemically active organic substances can be sealed.



OPERATION LIMITS AND MATERIALS

Operation Limits

Temperature:	-40 °C to 120 °C (-40 °F to 248 °F)
Pressure:	up to 5 bar(g) (73 psig)
Sliding Speed:	up to 10 m/s (33 ft/s)
Axial Movement:	±0.1 mm

Materials

Primary Ring:	PTFE, Glass Fibre, Carbon
Mating Ring:	Graphite, SiC, TC
Bellows:	PTFE
Springs:	Hastelloy® C, 1.4404 (SS316)
Metal Parts:	1.4301 (SS304), 1.4404 (SS316)

Not all limits can be achieved within the same application!

DIMENSIONS

Metric Design in mm

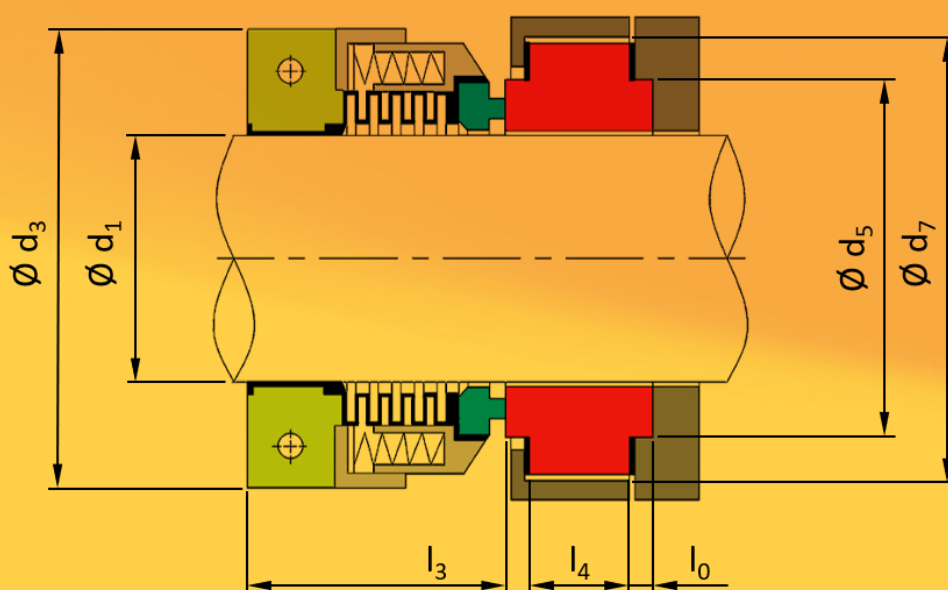
[illegible]

Ordering Example: SDG412-E-40

Imperial Design in mm

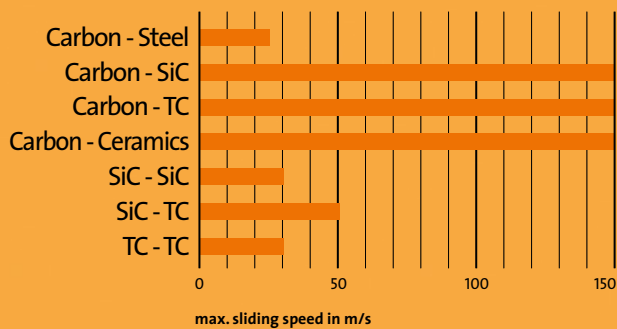
[illegible]

Ordering Example: SDG412-E-1.250



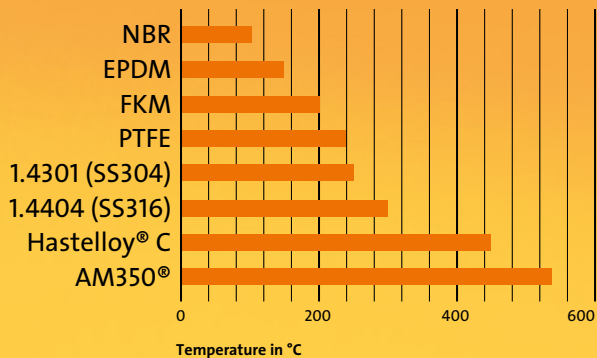
MATERIAL SELECTION

Face Materials



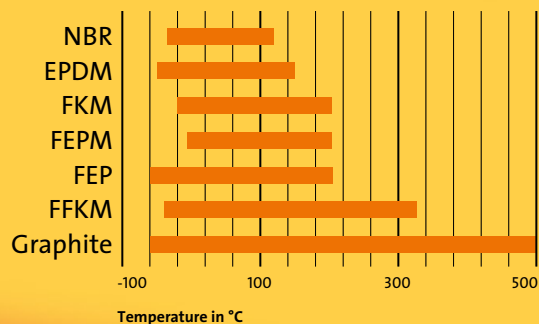
STASSKOL offers a variety of face materials like silicon and tungsten carbide, ceramics, carbon graphite and steels in different qualities. Depending on the operation conditions the best combination of materials for primary and mating ring can be chosen. General goal is minimizing the friction at low wear and high heat flux out of the contact zone.

Springs and Bellows



Springs and bellows play an important role for the function of a mechanical face seal. Simultaneously they are often exposed to the extreme operating conditions. Choosing the optimal material gives your system the necessary safety.

Secondary Seals



Easy to miss but of major importance: The secondary seals of STASSKOL mechanical seals can be made of a broad variety of materials. Our team will help you choosing the right material regarding chemical resistance, operating temperature and relative movement.

PRODUCT INQUIRY to glrd@stasskol.de

Company: _____

Street, No.: _____ PC-City: _____

Contact Person: _____ Department: _____

Ph.: _____ e-Mail: _____

Pump (Agitator/Mixer) - Brand: _____ Type: _____

Shaft Seal - Brand: _____ Type: _____

Shaft Speed: _____ [rpm] ☐ Clockwise ☐ Counter-clockwise

Shaft

Shaft Diameter d_1 : _____ [mm]

Shaft Speed: _____ [rpm] ☐ Clockwise ☐ Counter-clockwise

Medium: _____

Pressure: _____ [bar(g)] or Total Dynamic Head: _____ [m]

Impurities ☐ yes ☐ no

Maximum temperature inside the sealing chamber (t_{max}): _____

Buffer fluid: ☐ no ☐ liquid: _____ ☐ gaseous: _____

API 682 Piping Plan: _____ ☐ no

Buffer Pressure: _____ [bar(g)]

Sealing Type

Configuration: ☐ Cartridge

Bellows: ☐ w/o

Secondary Seal for Mating Ring:

Springs: ☐ Single tapered

☐ Component seal

☐ Rubber

☐ O-Ring

☐ Single cylindrical

☐ Single-acting

☐ PTFE

☐ Corner Sleeve

☐ Multiple

☐ Double-acting

☐ Metal

Specified Materials (STASSKOL can support you choosing a suitable combination)

Primary Ring: ☐ SiC (Q1)

Mating Ring: ☐ SiC (Q1)

Secondary Seals / Bellows:

Springs: ☐ SS316Ti

☐ Carbon Graphite (B)

☐ Ceramics (V)

☐ FKM

☐ Hastelloy® C4

☐

☐ WC (U)

☐ EPDM

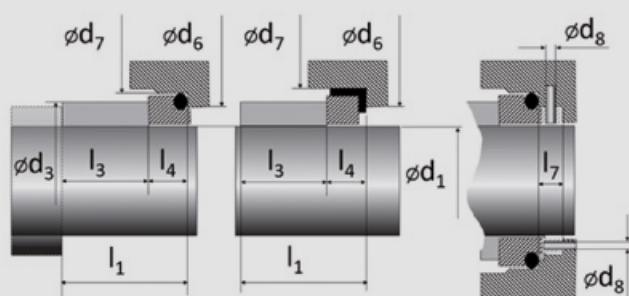
☐ Inconel

☐

☐

☐

☐



Installation Space (According to DIN EN 12756)

l_1 _____ [mm] d_3 _____ [mm]

l_3 _____ [mm] d_6 _____ [mm]

l_4 _____ [mm] d_7 _____ [mm]

l_7 _____ [mm] d_8 _____ [mm]

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