## Application

Gas: Suction Pressure: Discharge Pressure: Suction Temperature: Discharge Temperature: Hydrogen (bone dry) 13.9 barg / 202 psig 46 barg / 667 psig 43 °C / 109.4 °F 167 °C / 332.6 °F

## Challenge

Increasing the power efficiency and the compressor capacity by minimizing internal leakages.

## Root Cause

Conventional sealing ring designs have a lot of gaps which are necessary to compensate the worn off ring material. Although those gaps are covered by separate cover rings, it is not possible to get those dynamic systems absolutely gastight.

## Solution

All packing cups and all sealing rings except from the last ring towards the vent line are kept at conventional standard design. As those sealing rings have gaps, they are able to provide a proper wear reserve which is essential in non-lube systems to build up a tribo-film. The ring towards the vent line is of the innovative GTRS design. Due to minimized gapping of this sealing element, this design provides a high sealing performance. The leak rate was reduced by 70 %. All rings are made of the high performance material SK801which is specially designed for bone dry Hydrogen service. Depending on the application tailor-made materials are available.

## **STASSKOL**

### Innovative Solutions for Reliable Reciprocating Compressor Application



Conventional gapped packing rings



GTR sealing element consisting of a tangential cut cover ring (1), a single cut sealing ring with a single cover segment (2) and a backup ring (3)

# **FIELD CASE** GTR – Gas Tight Ring in none-lube applications

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